

Abstract of the Disclosure

The present invention provides a simple manufacturing method of parts of igniter which makes welding unnecessary. Electroconductive pins 51 and 52 are pushed in through-holes 45 and 46 of a header 40, and a heat generating body 30 is penetrated by the electroconductive pins 51 and 52. Thereafter, the heat generating body 30 is fixed by crimping one end portions 51a and 52a of the electroconductive pins 51 and 52.